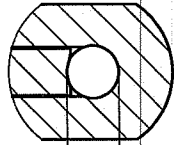
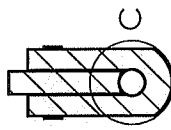


Pos.-Nr.	Zeichnung Nr.	Benennung	Material	Revision	Menge
1	13-01-14-1804-01	Pinaufnahme	1.4021	B	1
2	13-01-14-1804-02	Griff	1.4021	B	1
3	69-40-01-1602	Schraube	1.4305	A	1
4	69-43-09-1602	Feder	1.4310	A	1
5	Stift_2x6mm	Stift 2 mm	1.4441	A	1
6	Stift_2,5x10mm	Stift 2,5 mm	1.4441	A	1

Stift $\varnothing 3,5 \sqrt{20}$



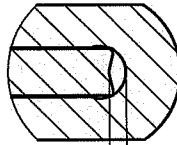
DETAIL C
MABSTAB 2:1



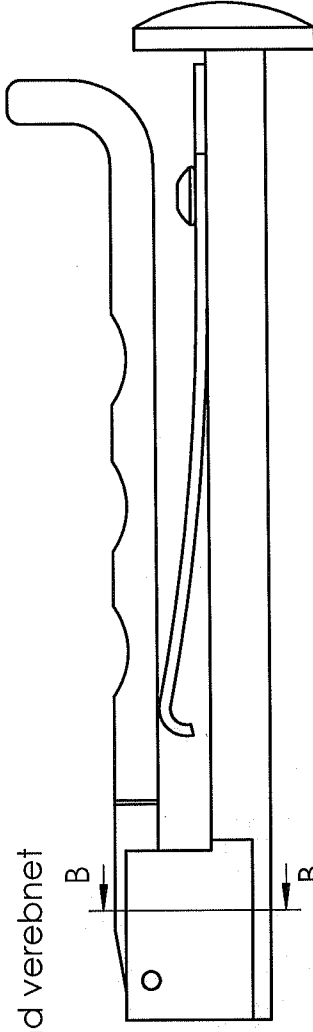
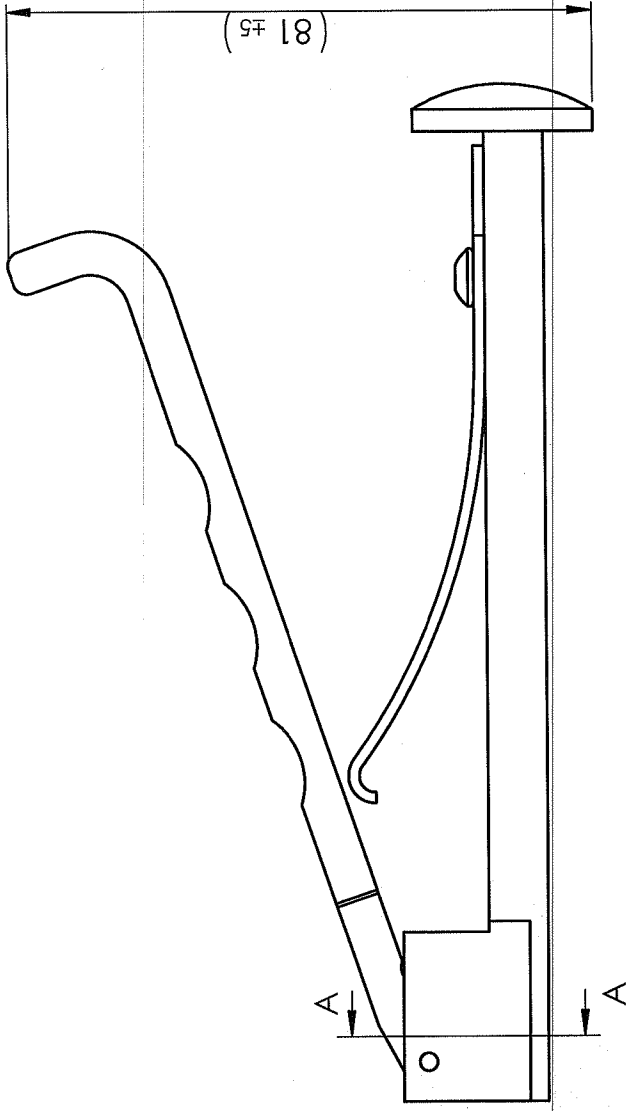
ANSICHT A-A

Laser
anschließend verebnet

$1,2 \pm 0,2$



DETAIL D
MABSTAB 2:1



ANSICHT B-B

Toleranzen (mm) DIN ISO 2768m		Maßstab 1:1 (Werkstoff, Halbzeug, Rohteil-Mockteil-Gesenk-Nr.)		Revision B	
bis 6	6-30	30-120	120-400	400-1000	
$\pm 0,1$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,8$	
		DIN 611 Proj.methode 1		Benennung	
		DATUM		Universal Pin Puller für $\varnothing 1,5-3,5$ mm	
		NAME		ZEICHNUNGSNR.	
		Erst. 22.03.2017		13-01-14-1804	
		Gep. 22.03.2017		1 VON 1	
		Freig. 22.03.2017			
		E. Schilling			
		SMT Schilling			
		Metalltechnik GmbH			

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